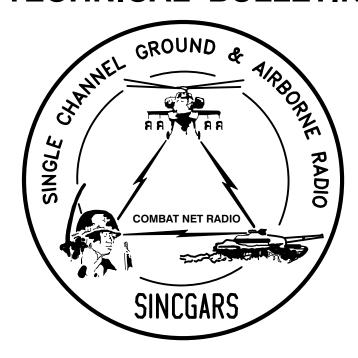
TECHNICAL BULLETIN



INSTALLATION INSTRUCTIONS FOR
INSTALLATION KIT, ELECTRONIC EQUIPMENT
MK-2177/VRC (NSN 5895-01-291-1135) (EIC: N/A)
TO PERMIT INSTALLATION OF
RADIO SET AN/VRC-87/88/90 SERIES
IN A
SHOP EQUIPMENT GUIDED MISSILE AN/TSM-153
IMPROVED CONTACT SUPPORT SET

Approved for public release; distribution is unlimited.

HEADQUARTERS, DEPARTMENT OF THE ARMY

1 SEPTEMBER 1999

NO. 11-5820-890-20-4

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REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes, or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms) or DA 2028–2 located in back of this manual direct to: Commander, US Army Communications–Electronics Command Fort Monmouth, ATTN: AMSEL–LC–LEO–D–CS–CFO, Fort Monmouth, New Jersey 07703–5000. The Fax number is 732–532–1413, DSN 992–1413. You may also e–mail your recommendation to AMSEL–LC–LEO–PUBS–CHG@cecom3.monmouth.army.mil.

In either case a reply will be furnished direct to you.

TABLE OF CONTENTS		
Subject	Section	Page
Scope	0.1	1
General Information	0.2	1
Maintenance Forms, Records, and Reports	0.3	1
Reports of Maintenance and Unsatisfactory Equipment	0.3.1	1
Report of Packing and Handling Deficiencies	0.3.2	1
Discrepancy in Transportation Deficiency Report (TDR) (SF 361)	0.3.3	1
Consolidated Index of Army Publications	0.4	1
Purpose of Installation	1.	2
End Item or System to be Modified	2.	2
Application Times	3.	2
Time for Completion of Installation	3.1	2
Time for Installation of One Assembly or Component	3.2	2
Preparation for Installation	4.	2
Preparation of Shelter	4.1	2
Preparation of MK	4.2	2
MK, Distribution, and Consumables	4.3	3
Tools and Test, Measurement, and Diagnostic Equipment (TMDE) Required	4.4	7
Installation Procedures	5.	8
Installation of Antenna AS-3900/VRC (antenna)	5.1	10
Installation of Antenna Base	5.1.1	10
Installation of Top Antenna Assembly	5.1.2	12
Installation of Mounting Base, Electrical Equipment MT-6352/VRC		
(mounting base)	5.2	13
Installation of Cables	5.3	15
Installation of Loudspeaker, Permanent Magnet LS-454/U (speaker)	5.4	18
Installation of Loudspeaker, Control-Unit LS-671/VRC	5.5	19
Post-Installation and Checkout	5.6	20
Appendix A. References	· -	A1
rr-		

^{*}This manual supersedes TB 11-5820-890-20-24 dated 1 September 1993.

LIST OF ILLUSTRATIONS

Figure	Title	Page
4-1 4-2 5-1(1) 5-1(2) 5-2 5-3 5-4 5-5(1) 5-5(2) 5-6(1)	MK Illustrated Parts List Illustrated Parts List for Table 4–2 MK and Radio Installation: MK Equipment Locations MK and Radio Installation: Radio Equipment Locations Antenna Base Installation: Front Wall Top Antenna Assembly Installation Mounting Base Installation: Radio Shelf Cable Installation: Exterior Cabling Cable Installation: Interior Cabling Speaker Installation—A	5 6 9 10 12 13 15
5–6(2) 5–7	Speaker Installation-b	18
5–8	Cable Diagram: For AN/VRC-87/88/90 Series	21
	LIST OF TABLES	
Number	Title	Page
4-1	Parts List for Installation of Radio Set AN/VRC-87/88/90 Series	4
4-2	Additional Items Required for Installation of "D" and "F" Radio Sets	6

0.1 SCOPE

This technical bulletin provides Installation Instructions for Electronic Equipment MK-2177/VRC, commonly referred to as the Mounting Kit (MK). The MK shall be installed into the following type of shelter(s):

Shop Equipment Guided Missile AN/TSM -153 Improved Contact Support Set

The MK is used for installation of radio set components at field locations. The information contained in this technical bulletin is the official authorization to perform the installation at the unit maintenance level.

NOTES

- This technical bulletin is not an authorization for requisition or turn—in of shelters.
- This technical bulletin does not establish quantity or types of shelters assigned to using units.

This technical bulletin does not contain information on the maintenance or replacement of the MKs. This information is contained in the MAC of TM 11-5820-890-20-2 and RPSTL of TM 11-5820-890-20P.

0.2 GENERAL INFORMATION.

The MK becomes operable when all the radio set components are installed in the shelter and correct power is supplied. Refer to TM 11-5820-890-20-1 or TM 11-5820-890-20-2 for installation, Operational (OP) Check instructions, and required maintenance procedures. Refer to TM 11-5820-890-20P for repair parts.

Included in the Radio Set AN/VRC-87/88/90 Series is:

Radio Set AN/VRC-87/88/90 Series (for RT-1523(C)/U)

0.3 MAINTENANCE FORMS, RECORDS, AND REPORTS.

- **0.3.1 Reports of Maintenance and Unsatisfactory Equipment.** See section 4.2.2.3 for information.
- 0.3.2 Report of Packaging and Handling Deficiencies. See section 4.2.2.1 for information.
- 0.3.3 Discrepancy in Transportation Deficiency Report (TDR) (SF361). See section 4.2.2.2 for information.

0.4 CONSOLIDATED INDEX OF ARMY PUBLICATIONS.

Refer to the latest issue of DA Pam 25–30 to determine whether there are new changes, or additional publications pertaining to the equipment.

1. PURPOSE OF INSTALLATION.

The Installation Kit, Electronic Equipment MK-2177/VRC (MK) contains the items needed to mount Radio Set AN/VRC - 87/88/90 Series in a Shop Equipment Guided Missile AN/TSM -153 Improved Contact Support Set (shelter).

2. END ITEM OR SYSTEM TO BE MODIFIED.

Not applicable.

3. APPLICATION TIMES.

- **3.1 Time for Completion of Installation.** Using two people, a total of 2.0 work hours is required. Typical shelter downtime is 2.5 hours.
- **3.2 Time for Installation of One Assembly or Component.** The following table lists the time required to install one component. All times have been rounded off to the nearest half hour. The sum of these times will not reflect the typical shelter downtime.

ITEM	SECTION	TIME
Antenna AS-3900/VRC	5.1	0.5
Mounting Base, Electrical Equipment MT-6352/VRC	5.2	1.5
Cables	5.3	1.0

4. PREPARATION FOR INSTALLATION.

This section explains how to prepare the shelter and MK for installation.

- **4.1 Preparation of Shelter.** To prepare the shelter for installation, insure that the site includes adequate lighting and a power source when drilling is required. Inspect the shelter for damage that could affect installation. Have any such damage repaired before installing MK.
- **4.1.1 Items to be Removed.** Remove existing AN/VRC-12 radio family installation kit/harness. See TM 11-5820-401-20-2 for removing items used with intercom systems, or TM 11-5820-401-20-1 (used without intercom systems), and TM 9-4935-451-14.
- **4.1.2** List of Items to be Retained. Retain existing power and AM-1780/VRC cables.
- **4.2** Preparation of MK. To prepare MK, unpack, inspect and check inventory.
- **4.2.1 Precautions During Handling.** Observe these steps to prevent equipment damage.
 - a. Keep dust covers in place on connectors.
 - b. Do not disassemble or modify parts in MK unless authorized to do so.
 - c. Keep mounting hardware covered and protected until needed.
 - d. When exposed to moisture, rain or salt water, keep all parts dry to prevent corrosion.

- 4.2.2 Unpack and Inspect Equipment.
- **4.2.2.1 Inspect Packaging for Evidence of Damage.** Any shipping damage should be reported on SF364 Report of Discrepancy (ROD) as prescribed in AR 735–11–2/DLAR 4140.55/NAVMATINST 4355.73A/AFR 400–64/MCO 4430.3F.
- **4.2.2.2 Unpack and Inventory MK.** If any item is missing, fill out and forward Transportation Deficiency Report (TDR) (SF361) as described in AR 55–38/NAVSUPINST 4610.33C/AFR 75–18/MCO P4610.19D/DLAR 4500.15.
- **4.2.2.3 Examine Each Item for Damage.** If any item is damaged, fill out and forward SF364 Report of Discrepancy (ROD) as prescribed in AR 735–11–2/DLAR 4140.55/NAVMATINST 4355.73A/AFR 400–64/MCO 4430.3F. All damages should be reported as prescribed by DA Pam 738–750, as contained in Maintenance Management Update.
- 4.3 MK, Distribution, and Consumables.
- **4.3.1** Items Supplied in MK and/or Required for Installation. Use Table 4–1 and figure 4–1 to identify and inventory MK parts supplied to install Radio Set AN/VRC-87/88/90 Series. Refer to Table 4–2 and figure 4–2 to identify additional items required to install for "D" and "F" Series Radio Sets.
- 4.3.2 Distribution and Issue Instructions.
 - a. US Forces: Do not requisition MK. They will be shipped automatically.
 - b. US Army Depots: Requisition MK through supply channels.
 - c. Multiservice: Instructions shall be included for multiservice modifications.
 - d. MAP/MAS Countries: Instructions shall be provided for MAP/MAS countries.

Table 4-1. Parts List for Installation of Radio Set AN/VRC-87/88/90 Series

		i i		
	ITEM DESCRIPTION	QUANTITY	SMR	FIGURE,
NSN	AND PART NUMBER	IN MK	CODE	ITEM NO.
				-
5985-01-297-2971	,	1 1	PAOOFA	4-1, 2
5305-00-847-1159	, , ,	4	PAOZZA	
	MS35307-365			
5310-00-913-8881	Nut, Hexagon (3/8-16 in) MS51971-3	4	PAOZZA	
5310-00-061-1258		8	PAOZZA	
	(3/8 in) MS45904-76			
5310-00-889-2527	Washer, Lock, Internal/External-Toothed	2	PAOZZA	
	(5/16 in) MS45904-72			
5306-00-225-9086	Bolt, Machine (5/16-24 x 5/8 in)	1 1	PAOZZA	
	MS90726-31 (Not Used)			
5330-01-205-2864	Gasket (A3013655-1)	1 1	PAOZZA	
	,			
5965-00-876-2375	Loudspeaker, Permanent Magnet LS-454/U	1 1	PAOZZA	4-1, 4
0000 00 070 2070	Loudopeakor, Fermanerit Wagnet 20 404/0		17102271	7 1, 7
5975-01-188-8873	Mounting Base, Electrical Equipment	1 1	PAOOFA	4-1, 1
3975-01-186-8673	MT-6352/VRC (A3013367-1)	'	FAUUFA	4-1, 1
5306-00-225-9089		5	PAOZZA	
5310-00-889-2527		10	PAOZZA	
	(5/16 in) MS45904-72 (5 Not Used)	_	546774	
5310-00-880-7746	, 5 ()	5	PAOZZA	
	(Not Used)			
5995-01-303-4951	3, 1	1 1	PAOZZA	4-1, 7
	CX-13313/VRC (2 FT, 7 IN) (A3018360-1)			
5995-01-225-1662	Cable Assembly, Radio Frequency	1 1	PAOZZA	4-1, 8
	CG-3855/VRC (12 FT, 0 IN) (A3014031-12)			
	, , , , , , , , , , , , , , , , , , , ,			
	Bracket, Mounting - Antenna (A3050655-1)	1 1	XBOZZA	4-1, 5
	, g ,		_	, -
4020-01-341-8795	Fiber Rope Assembly, Single Leg (A3167672-1)	1 1	PAOZZA	4-1, 6
.525 5. 541 5755		'	1,10221	' ',
5965-00-043-3463	Handset H=250/II	1 1	PAOZZA	4-1, 3
0000-00-040-0400	11a11u36t 11-230/0	'	IAULLA	1, 5
5975-00-111-3208	Strap Tiodown Floatrical Company	10	PAOZZA	
39/3-00-111-3200		''	FAUZZA	
	MS3367-5-9			

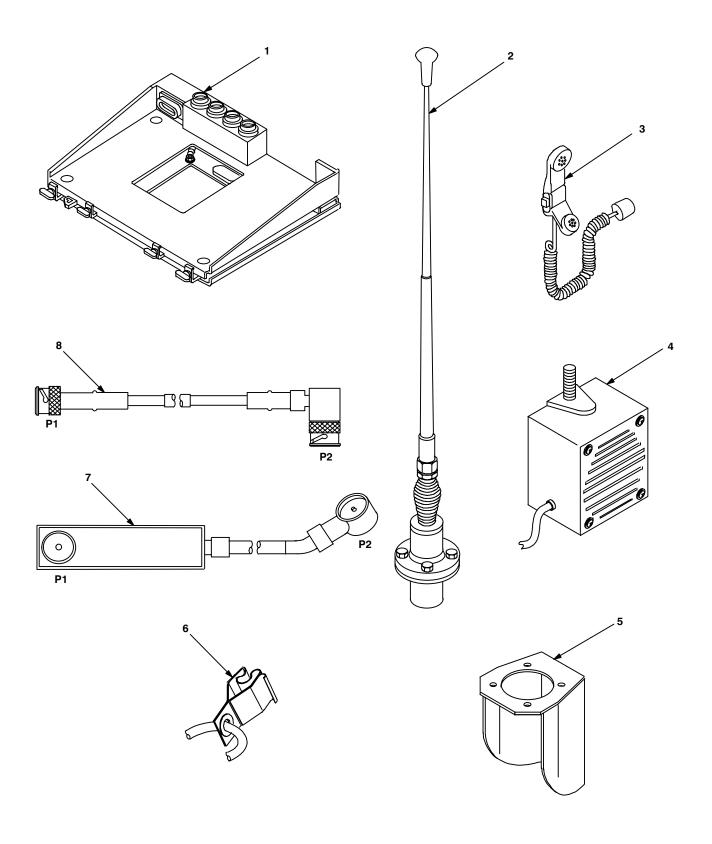


Figure 4-1. MK Illustrated Parts List

Table 4-2. Additional Items Required for Installation of "D" and "F" Radio Sets

NSN	ITEM DESCRIPTION AND PART NUMBER	QUANTITY	SMR CODE	FIGURE, ITEM NO.
5995-01-222-1420	Loudspeaker, Control–Unit LS–671/VRC (A3014065–1)	1	PAOFFA	4–2, 1
5995-01-219-4704	Cable Assembly, Special Purpose, Electrical CX-13292/VRC (6 FT, 0 IN) (A3014550-1)	1	PAOZZA	4–2, 2
	Plate, Mounting (A3014550-1)	1	XBOZZA	4–2, 3

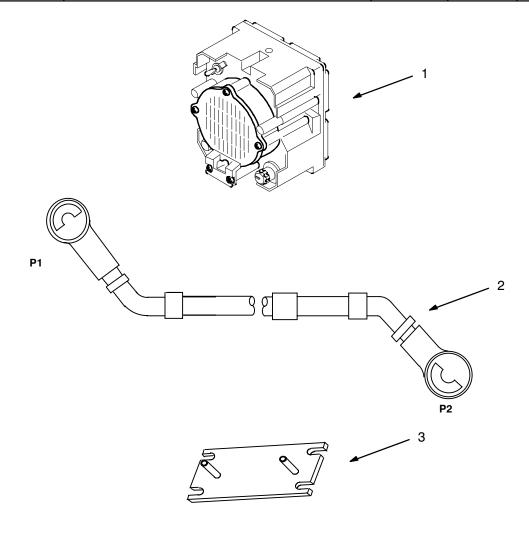


Figure 4-2. Illustrated Parts List for Table 4-2

4.3.3 Consumable Materials. The table below lists materials required for installation but not supplied with MK.

NSN	NOMENCLATURE
8040-00-117-8510	Adhesive-Sealant, Clear, RTV
6850-00-880-7616	Silicone Compound, MIL-S-8660
8030-00-292-1102	Conductive Anti-seize Compound

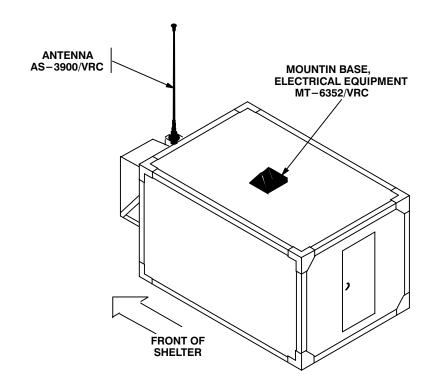
4.4 Tools and Test, Measurement, and Diagnostic Equipment (TMDE) Required. The following tools and TMDE are needed for installation.

NOMENCLATURE	NSN	QUANTITY
Radio Set*		1
Electric Grinder or Equivalent		1
Pocket Knife, Electrician's	5110-00-240-5943	1
Screwdriver, No. 2 Point Phillips, 4 in	5120-00-234-8913	1
Screwdriver, 1/4 in Flatblade, 4 in	5120-00-222-8852	1
Pliers, Round Nose	5120-00-240-6172	1
Pliers, Diagonal Cutting	5110-00-965-0974	1
Wrench, Open/Box: 7/16 in 1/2 in 9/16 in	5120-00-228-9505 5120-00-228-9506 5120-00-228-9507	1 1 1
Handle, Socket Wrench Socket: 7/16 in 1/2 in 9/16 in	5120-00-240-5364 5120-00-227-6703 5120-00-237-0977 5120-00-227-6704	1 1 1 1
Electric Drill Drill Bits: 11/32 in 13/32 in 5/16 in	5130-00-889-8994 5133-00-227-9664 5133-00-227-9668 5133-00-227-9662	1 1 1

^{*} Use radio issued with your vehicle if available.

5. INSTALLATION PROCEDURES.

This section describes where and how to install MK items in the shelter. See figure 5–1 for an overall view of where the MK equipment, as well as radio components, typically will be installed. When installing MK equipment, be sure to read and follow instructions and illustrations carefully.



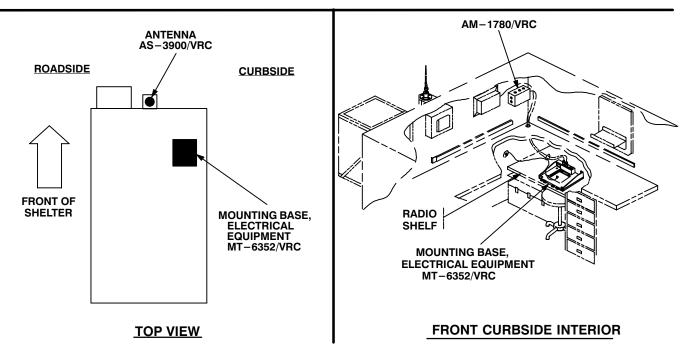


Figure 5-1 (1). MK and Radio Installation: MK Equipment Locations

5. INSTALLATION PROCEDURES. Continued

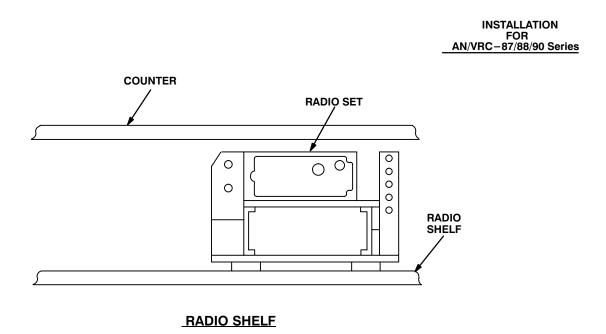


Figure 5-1 (2). MK and Radio Installation: Radio Equipment Locations

5.1 Installation of Antenna AS-3900/VRC (antenna). See figure 5-1 (1) for location.

5.1.1 Installation of Antenna Base.

ITEM ACTION REMARKS

NOTE

Apply a thin coat of adhesive—sealant to both sides of each internal/external—toothed (IET) washer during installation, and to the area of contact where IET washer is to be placed.

 Existing antenna bracket and mounting hardware. Remove from existing bolts on front wall. Retain mounting hardware. See figure 5–2.

Existing antenna bracket not shown.

figure

Place on existing bolts.

 Existing mounting hardware.

b. Antenna bracket (5).

Install and secure to five existing bolts and antenna bracket (5).

FRONT WALL **EXISTING ANTENNA BASE BOLT** CAP SCREW (3/8-16 x 1 3/4 in) 2. 3. IET WASHER (3/8 in) 4. GASKET **ANTENNA BRACKET** NUT (3/8-16 in) IET WASHER (5/16 in) 6. 8 **EXISTING** 7. **GROUND STRAP** NUT

Figure 5-2. Antenna Base Installation: Front Wall

5.1.1 Installation of Antenna Base. Continued

	ITEM	ACTION	REMARKS
d.	Gasket (4).	Place on antenna bracket (5) and aline mounting holes. See figure 5-2.	
e.	Antenna base (1).	Place on top of gasket (4) and antenna bracket (5); then aline mounting holes.	
f.	Four cap screws (2), eight IET washers (3) and four nuts (6).	Install and secure to antenna base (1) and antenna bracket (5).	Tools: 9/16 in socket.
g.	Ground strap (8), two internal/external—toothed (IET) washers (7) and existing nut.	Install and secure to existing bolt and antenna bracket (5).	

5.1.2 Installation of Top Antenna Assembly. The top portion of the antenna includes a lower element and an upper element (with installed cap). Use the following procedure to assemble, install and tie down all antennas.

ITEM **ACTION REMARKS** Antenna elements (1, 2). Apply silicone compound to element threads and assemble. See figure 5-3. b. Antenna element (2). Install and hand-tighten to antenna base (3). Lock wire (4). Install to antenna element (2) and antenna base (3). See figure 5-3, detail A. Cut and remove excess wire with diagonal cutting pliers. d. Fiber rope assembly (5). Attach clip to antenna element (1). Tie rope to vehicle to position antenna in desired location. See figure 5-3, detail B. 3 DETAIL B DETAIL A **ANTENNA ELEMENT (UPPER)** 1. 2. ANTENNA ELEMENT (LOWER) ANTENNA BASE 3. 4. **LOCK WIRE**

Figure 5-3. Top Antenna Assembly Installation

FIBER ROPE ASSEMBLY

5.2 Installation of Mounting Base, Electrical Equipment MT-6352/VRC (mounting base). Remove and retain attaching bag of 5/16 in mounting hardware for installation. To insure good electrical grounding, any rust, corrosion or paint around mounting holes in radio shelf should be removed before installing the mounting base. See figure 5-4 and perform the following steps.

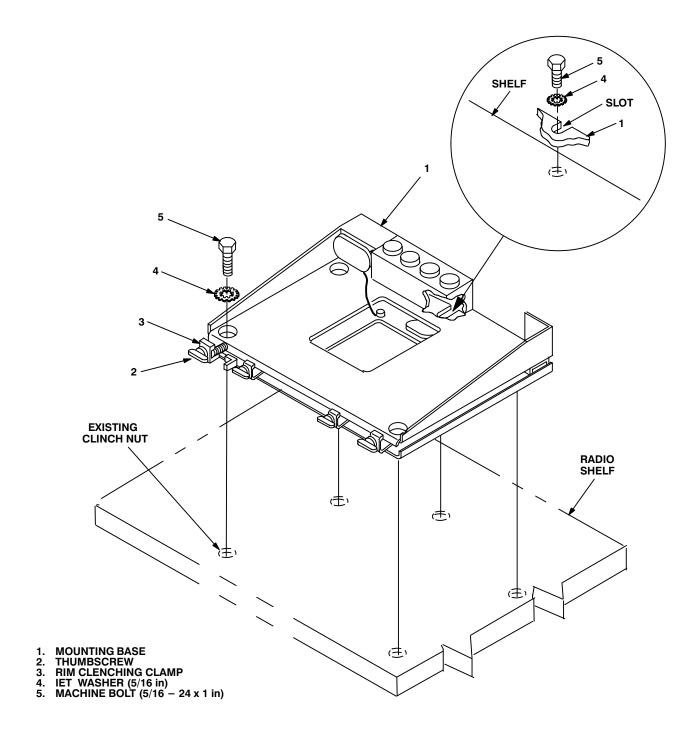


Figure 5-4. Mounting Base Installation: Radio Shelf

5.2 Installation of Mounting Base, Electrical Equipment MT-6352/VRC (mounting base). Continued

ITEM ACTION REMARKS

NOTE

Apply a thin coat of adhesive—sealant to both sides of each internal/external—toothed (IET) washer during installation, and to the area of contact where IET washer is to be placed.

a.	Mounting base (1).	Remove a 2" square area of paint on the underside of the mounting base (1) around left front and rear mounting holes. Remove a 2" square area of paint on the existing radio shelf around the existing mounting holes that mate with left front and rear mounting holes of mounting base (1). Clean the paint removed areas and apply a thin coat of conductive anti-seize compound.	Tools: Electric grinder or equivalent.
b.	Mounting base (1).	Place on radio shelf over existing holes. See Figure 5-4.	
C.	Two outer thumbscrews (2).	Turn ccw until both sets of threads have cleared center of holes.	
d.	Mounting base (1).	Aline four holes and rear slot with matching hole pattern in shelf.	
e.	Five machine bolts (5) and five IET washers (4).	Install and secure to mounting base (1) and existing clinch nuts in shelf.	Tools: 1/2 in socket and 1/2 in open/box wrench.
f.	Two outer thumbscrews (2).	Tighten and secure to rim clenching clamps (3) and mounting base (1).	

5.3 Installation of Cables. To accomplish the installation, leave loop clamps and tiedown straps loose enough to adjust cable slack and allow easy adjustment of equipment. When installation is complete, tighten and secure clamps and tiedown straps.

WARNING

Make sure shelter power source is positioned OFF or disconnected before installing cables.

	ITEM	ACTION	REMARKS
a.	RF cable (2) connector P1.	Connect and secure to antenna base (1) connector J1. See figure 5-5.	
b.	Two cable retainers and existing mounting hardware.	Temporarily remove from cable hole (inside and outside) in front wall. See figure 5-5 (1), detail A.	

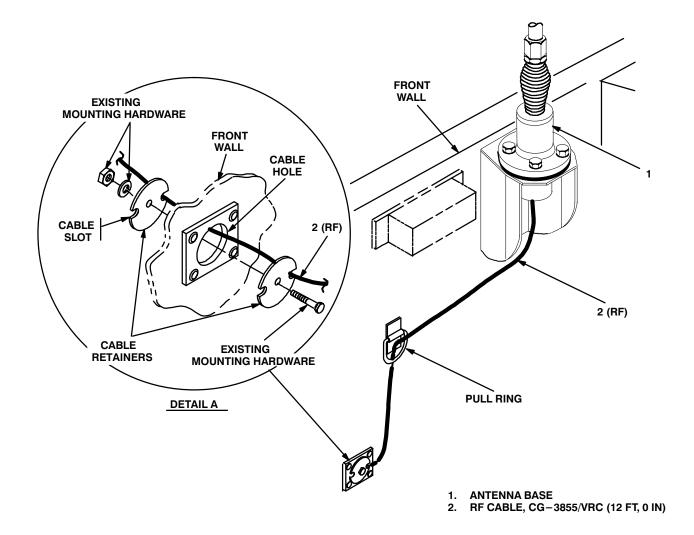


Figure 5-5 (1). Cable Installation: Exterior Cabling

5.3 Installation of Cables. Continued

	ITEM	ACTION	REMARKS
C.	RF cable (2) connector P2.	Insert through pull ring and cable hole. See figure 5-5 (1) and detail A.	
d.	RF cable (2).	Route along rear edge of radio shelf; then position connector P2 on top of mounting base (4). See figure 5-5 (2).	
e.	Two cable retainers (removed in step b).	Position matching cable slots onto RF cable (2); then slide against cable hole. See figure 5-5 (1), detail A.	
f.	Existing mounting hard—ware (removed in step b).	Reinstall and secure to inner and outer cable retainers.	
g.	Existing AM-1780/VRC cable.	Connect and secure to AM-1780/VRC connector J501. See figure 5-5 (2).	
h.	Existing power cable.	Connect and secure to power supply unit.	
i.	Existing AM-1780/VRC and power cables.	Route down through cable hole in counter to radio shelf.	
j.	Non-secured end of exist-ing AM-1780/VRC cable.	Connect and secure to SP cable (3) connector P1. See figure 5-5 (2), detail A.	
k.	SP cable (3) connector P2.	Connect and secure to mounting base (4) connector J3.	
l.	SP cable (3).	Position along left side side mounting base (4).	
m.	Tiedown strap (1).	Wrap around SP cable (3) and secure. See figure 5-5 (2), detail A for location(s).	
n.	Non-secured end of exist-ing power cable.	Position on top of mounting base (4). See figure $5-5$ (2).	
0.	Tiedown strap (1).	Wrap around RF cable (2), existing power cable and existing AM-1780/VRC cable; then tighten securely. See figure 5-5 (2) for lo-cation(s).	
p.	Adhesive-sealant.	Fill unused cable slots in outer and inner retainer grommets. See figure 5-5 (1), detail A.	
q.	Non-secured end of exist-ing power cable.	Connect and secure to mounting base (4) connector J1. See figure 5-5 (2).	

5.3 Installation of Cables. Continued

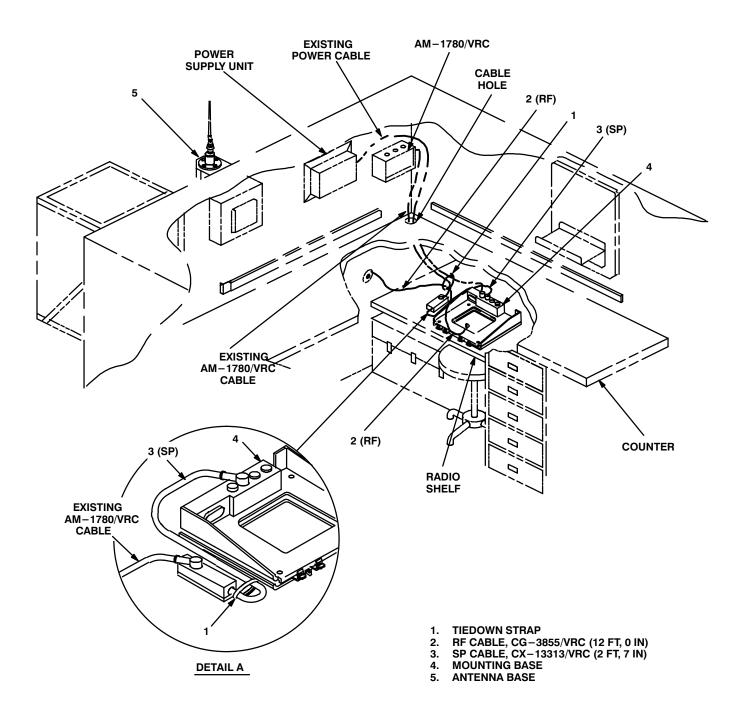


Figure 5-5 (2). Cable Installation: Interior Cabling

5.4 Installation of Loudspeaker, Permanent Magnet LS-454/U (speaker). Mounting location for speaker may be determined by the vehicle commander. Typical methods used for mounting the speaker are as follows:

Method A. See figure 5-6 (1).

- a. Determine speaker (3) location.
- b. Drill 13/32 in diameter hole through mounting surface.
- c. Insert speaker (3) stud through drilled hole; then secure with lock washer (2) and wing nut (1).
 - 1. WING NUT (3/8-24 in)
 - 2. LOCK WASHER (3/8 in)
 - 3. SPEAKER
 - 4. CAP SCREW (1/4-20 x 1 in)
 - 5. SPEAKER BRACKET
 - 6. LOCK WASHER (1/4 in)
 - 7. NUT (1/4-20 in)

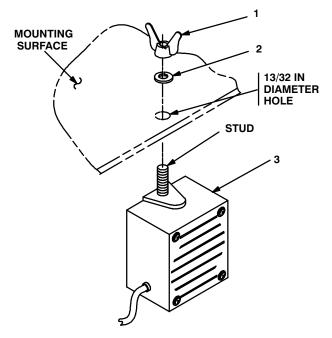


Figure 5-6 (1). Speaker Installation - A

Method B. See figure 5-6 (2).

NOTE

Items (4), (6) and (7) are not supplied in kit.

- a. Determine speaker (3) location.
- b. Drill two 5/16 in diameter holes through mounting surface.
- Install and secure two cap screws (4), two lock washers (6) and two nuts (7) to speaker bracket (5) and mounting surface.
- d. Insert speaker (3) stud through speaker bracket (5) hole; then secure with lock washer (2) and wing nut (1).

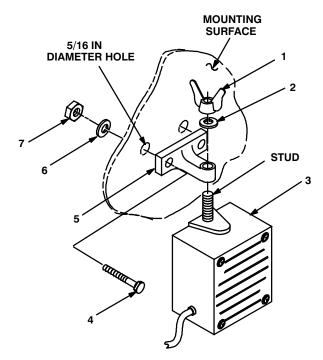
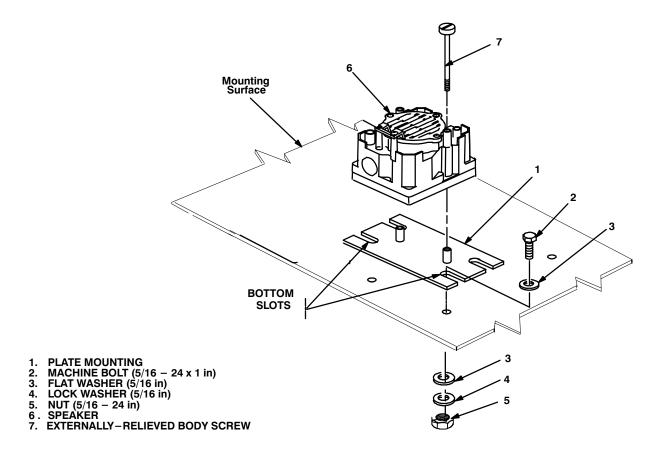


Figure 5-6 (2). Speaker Installation - B

5.5 Installation of Loudspeaker, Control—Unit, LS—671/VRC (speaker). Use the following procedures to install the speaker for "D" and "F" series radio sets. Mounting location on radio shelf may be determined by the shelter commander.

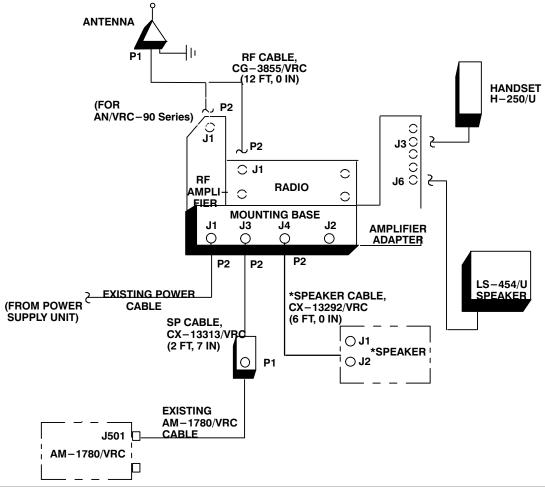
	ITEM	ACTION	REMARKS
a.	Plate, mounting (1).	Use plate, mounting (1) as a template and drill two 11/32 in diameter holes in radio shelf. See Figure 5–8.	
b.	Plate, mounting (1).	Align bottom slots over holes drilled in step a.	
C.	Two machine bolts (2), four flat washers (3), two lock washers (4) and two nuts (5).	Install and secure to plate, mounting (1) and radio shelf. See Figure 5-8.	
d.	Speaker (6).	Place on plate mounting (1).	
e.	Two externally-relieved body screws (7).	Thread through and secure to speaker (7) and plate, mounting (1).	
f.	Handset.	Connect and secure to speaker (7) connectorJ2.	



5.6 Post-Installation and Checkout. After equipment is installed and cables are connected, perform the following steps.

_	ITEM	ACTION	REMARKS
a.	Equipment.	Check for secure mounting. Check for loose parts, connectors and mounting hardware.	
b.	Cables.	Check for proper installation and connection of cables. See figure 5–8 for cable connections. Unused cables should be stowed in appropriate place inside the shelter.	
C.	Loop clamps.	Check that all have been properly installed and tightened.	
d.	Protective covers.	Insure that all installed cables are covered when not in use or con-nected.	
e.	Radio issued with shelter.	Install and connect cables. See TM 11-5820-890-20-1 or TM 11-5820-890-20-2 for installation and Operational (OP) Check instructions.	
f.	MK line replaceable units.	See TM 11-5820-890-20P for Repair Parts and Special Tools List (RPSTL) information.	

5.6 Post-Installation and Checkout. Continued



		FROM		ТО				
CABLE ASSEMBLY	CABLE CONN.	UNIT	UNIT CONN.	CABLE CONN.	UNIT	UNIT CONN.		
Existing power cable		Power supply unit			Mounting base	J1		
Existing AM-1780/ VRC cable		AM-1780/VRC	J501		CX-13313/VRC (2 FT, 7 IN)	P1		
CX-13313/VRC (2 FT, 7 IN)		CX-13313/VRC (2 FT, 7 IN)		P2	Mounting base	J3		
CG-3855/VRC (12 FT, 0 IN)	P1	Antenna base	J1	P2	RF amplifier or radio	J1		
*CX-13292/VRC (6FT, 0 IN)	P2	Mounting Base	J4	P1	*Speaker-	J1		

Figure 5-8. Cable Diagram: For AN/VRC-87/88/90 Series

APPENDIX A

REFERENCES

AMDF	Army Master Data File (Microfiche)
AR 710-2	Supply Policy Below the Wholesale Level as Contained in Unit Supply UPDATE
AR 725-50	Requisitioning, Receipt and Issuing System in UPDATE
DA Pam 25-30	Consolidated Index of Army Publications (Microfiche)
DA Pam 710-2-1	Using Unit Supply System Manual Procedures as Contained in Unit Supply UPDATE
SB 11-131	Vehicular Radio Sets and Authorized Installations (SINCGARS)
TM 11-5820-890-10-1	Operator's Manual (ICOM Radio Sets)
TM 11-5820-890-10-3	Operator's Manual (Non-ICOM Radio Sets)
TM 11-5820-890-20-1	Unit Maintenance Manual (ICOM Radio Sets)
TM 11-5820-890-20-2	Unit Maintenance Manual (Non-ICOM Radio Sets)
TM 11-5820-890-20P	Repair Parts and Special Tools List

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ERIC K. SHINSEKI General, United States Army Chief of Staff

Official:

JOEL B. HUDSON

Administrative Assistant to the Secretary of the Army

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2-2	5 2-28			Recommend that the installation antenna alignment procedure be changed throughout to specify a 20 IFF antenna lag rather than 10
				REASON: Experience has shown the cathonly a 10 lag, the antenna servo system is too sensitive to gusting in excess of 25 knots, and has a tendency to rapidly accelerate and decelerate as it hunts, cauchy strain to the drive train. Hunting is minimized by adjusting the cathon of operation.
3-1	0 3-3		3-1	Item 5, Fractional co. In. Change 2 dB" to 3 dB". REAL TO LE dijustment procedure for the TRANS POWER FAULT for a 3 dB (500 watts) adjustment to light the TRANS POWER FAULT indicator.
5-6	5-8		5	And new step f.1 to read, Replace cover plate removed in step d above." REASON: To replace the cover plate.
		FO-3		ZONE C 3. On J1−2, change
PRIN	ITED NAME, GF	RADE OR TIT	LE AND TEI	LEPHONE NUMBER SIGN HERE

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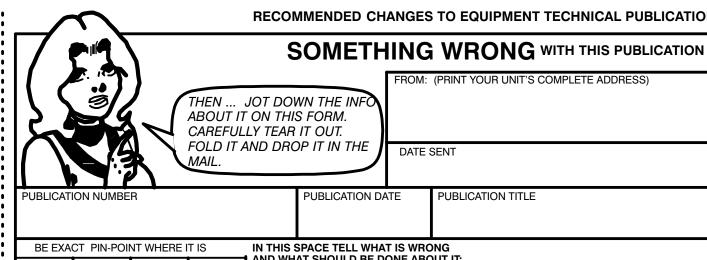
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